

## Business Meeting Singapore /Bangkok

Schedule: 2008.03.23~04.01

2008.03.23 Kansai ⇒Singapore

2008.03.24 10:00-17:00 Meeting with Tan Tock Seng Hospital & Toyota Tsusho

2008.03.25 Singapore ⇒Bangkok

2008.03.26 13:00-17:00 Meeting with NECTEC

2008.03.27~28 10:00-17:00 Meeting with DITH

2008.03.29~30 Free

2008.03.31 10:00-17:00 Seminar at Thai Auto Motive Show

2008.03.31 Bangkok ⇒Chubu(+1)

2008年3月24日にシンガポールで Tan Tock Seng Hospital に QR コードの紹介を行い、その後、豊田通商シンガポールと AIDC に関するビジネスの進め方について調整した。3月25日にバンコクに移動し、翌25日に CICC と一緒に NECTEC と QR コードプロジェクトの契約の話をした。29日~30日の土日はパタヤを訪問した。31日は自動車ショウで見学、講演を行った。

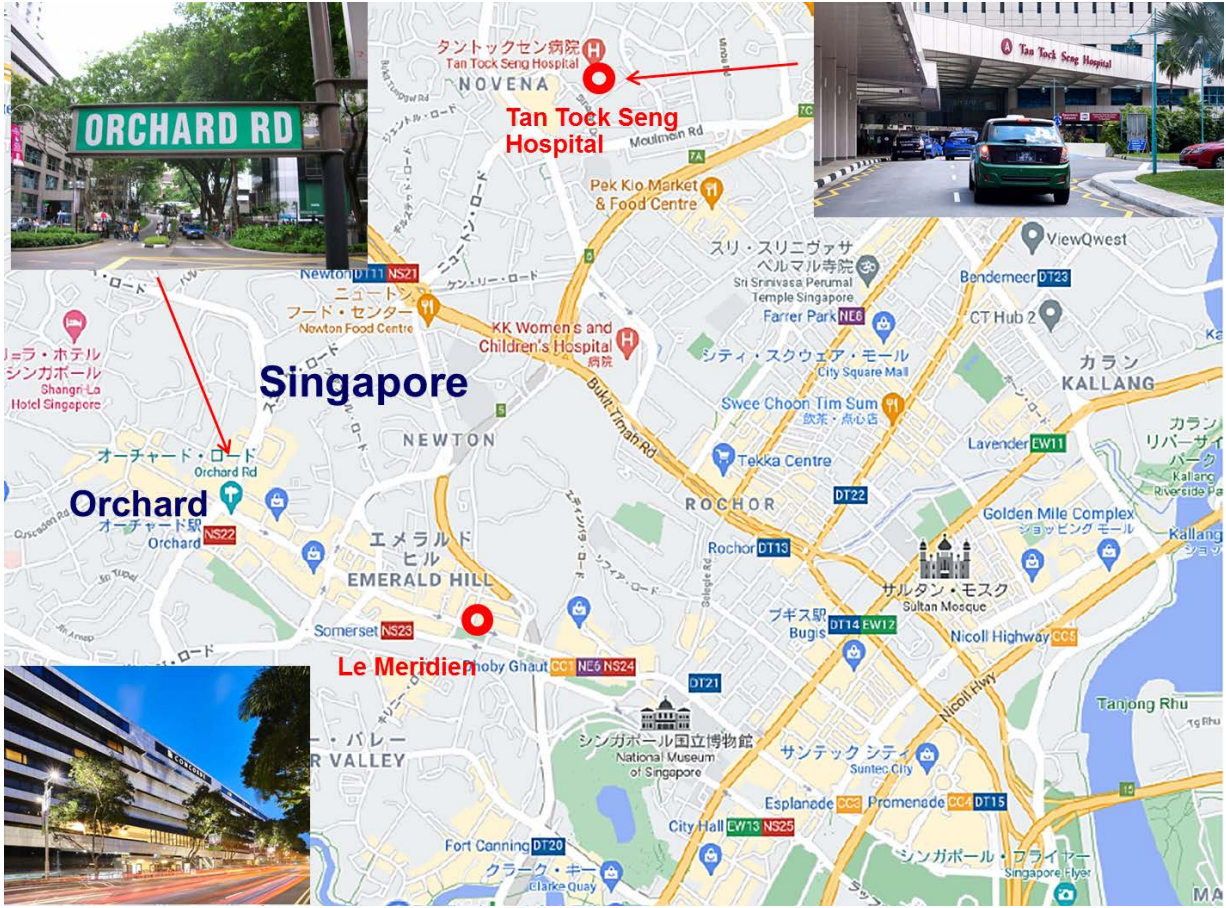
NECTEC; National Electronics and Computer Technology Center

CICC : Center of the International Cooperation Computerization

DITH : DENSO International Thailand



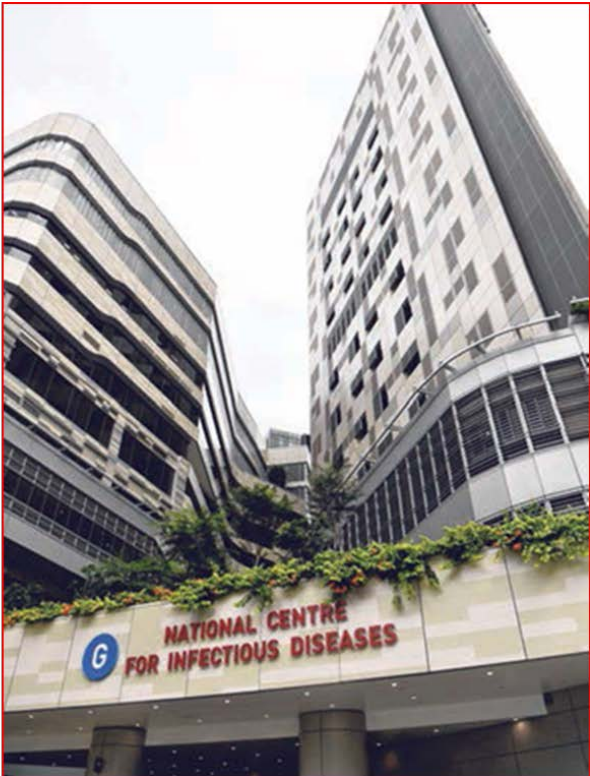




**Le Meridien Singapore (Concorde Hotel Singapore)**








DENSO WAVE 1

## QR Code Features

- Large Data Encoding
- Reduce Space Printing
- Multi-direction High Speed Reading
- Kanji Letter Coding
- Damage Proof



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DENSO WAVE 2

## About 2D Symbology

2D symbology can hold large amount of data by carrying information both horizontally and vertically direction.

**Linear Symbol**


Information →



← No information


**2D Symbol**

Information →



Information ↑

Information →



Information ↓

Symbol Type	Linear Symbol	2D Symbol
Data Type	Alphanumeric	Alphanumeric, Binary
Data Capacity	Approx. 20 char.	Approx. 2,000 char.
Data Density	1	20 - 100
Data Restoration	No	Yes


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DENSO WAVE 3


## Typical 2D Symbologies

**ISO Standard 2D symbologies**


**QR Code**




**PDF417**




**Data Matrix**




**MaxiCode**




**Veri Code**




**Codablock**




**Aztec Code**




**Code 16K**




**Code One**




**Calula Code**



**BP04 State Code**



**Postnet Code**



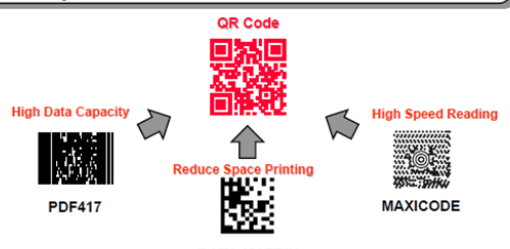
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DENSO WAVE 4

## QR Code is...

QR Code is

- the 2D symbology developed by DENSO CORPORATION in 1994.
- an excellent code integrating every merit of 2D symbology; high data capacity of PDF 417, reduce space printing of Data Matrix, high speed reading of MaxiCode.



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DENSO WAVE 5

## QR Code Features

**High Data Capacity**

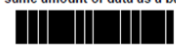

Up to 7089 char. (numeric)

0123456789 0123456789  
0123456789 0123456789  
0123456789 0123456789  
0123456789 0123456789




**Reduce Space Printing**

A 10 % sized QR Code can carry the same amount of data as a bar code can.

**Multi-direction High Speed Reading**


30 symbols per second can be read.



**Kanji Letter Coding**

Kanji letters can be encoded more efficiently.


株式会社デンソー  
電子応用営業部  
愛知県刈谷市  
昭和町1-1



**Damage Proof**

Even 30 % damaged code can be read.

drt damage



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DENSO WAVE 6

## QR Code Specifications

<b>Symbol size</b>	21 X 21 modules - 177 X 177 modules (size grows by 4 modules/side)								
<b>Type &amp; amount of data</b>	<table style="width: 100%;"> <tr> <td>Numeric:</td> <td>Max. 7,089 char.</td> </tr> <tr> <td>Alphanumeric:</td> <td>Max. 4,296 char.</td> </tr> <tr> <td>8-bit byte:</td> <td>Max. 2,953 char.</td> </tr> <tr> <td><b>Kanji:</b></td> <td><b>Max. 1,817 char.</b></td> </tr> </table> <p>(Mixed use is permitted.)</p>	Numeric:	Max. 7,089 char.	Alphanumeric:	Max. 4,296 char.	8-bit byte:	Max. 2,953 char.	<b>Kanji:</b>	<b>Max. 1,817 char.</b>
Numeric:	Max. 7,089 char.								
Alphanumeric:	Max. 4,296 char.								
8-bit byte:	Max. 2,953 char.								
<b>Kanji:</b>	<b>Max. 1,817 char.</b>								
<b>Error correction</b>	Level L: approx. 7% of codewords can be restored. Level M: approx. 15% of codewords can be restored. Level Q: approx. 25% of codewords can be restored. <b>Level H: approx. 30% of codewords can be restored.</b>								
<b>Structured append</b>	Maximum 16 symbols								

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## HISTORY of QR Code Standardization






1996/06	Japan Stationary Association	
1997/10	<b>AIM</b> Automatic Identification Manufacturers	<b>AIM ITS 97/001</b>
1999/01	<b>Japanese Industrial Standard</b>	<b>JIS-X0510</b>
1999/09	<b>JAMA</b> Japan Automobile Manufacturers Association	<b>JAMAEIE001</b>
1999/09	Japan Contact Lens Association	
2000/06	<b>ISO</b> International Organization for Standardization	<b>ISO/IEC 18004</b>
2000/11	<b>Automotive Industry Action Group</b>	<b>AIAG-B13</b>
2000/12	<b>Chinese National Standard</b>	<b>GB/T 18284</b>
2001/04	Japan Trucking Association	
2002/10	<b>Korean National Standard</b>	<b>KSXISO/IEC18004</b>
2004/01	<b>Vietnam National Standard</b>	<b>TCVN7322</b>

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## QR Code Products



■ Decoding products  
ACCU-SORT, DATALOGIC, DENSO, INTERMEC, METANETICS, PSC, TOHKEN, WELCH ALLYN and others support QR Code.

Handy type   Pen type   Camera type   Terminal Type   Fixed Type

■ Encoding products  
DATAMAX, ELTRON, GRAFTEK, INTERMEC, INVESTIX, SATO, SEAGULL, THARO, TEC, ZEBRA and others support QR Code.

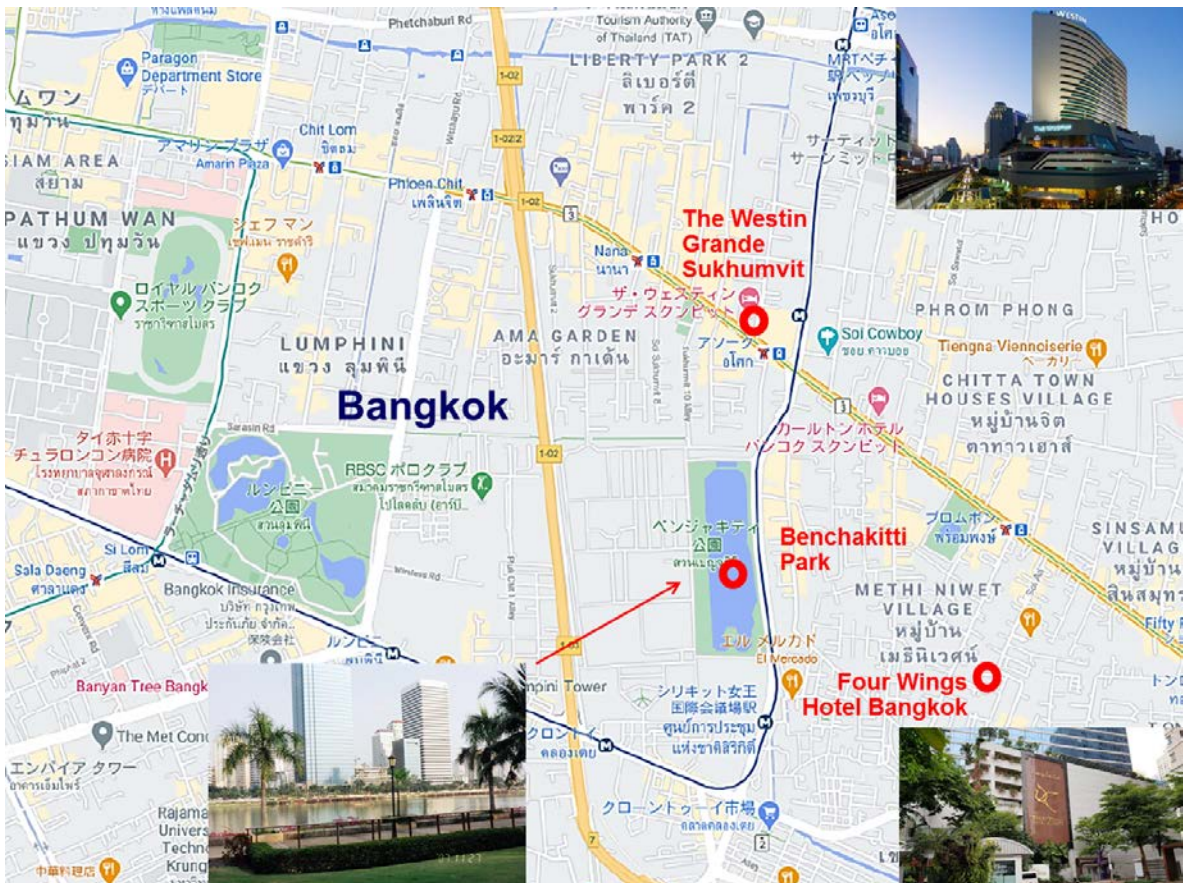
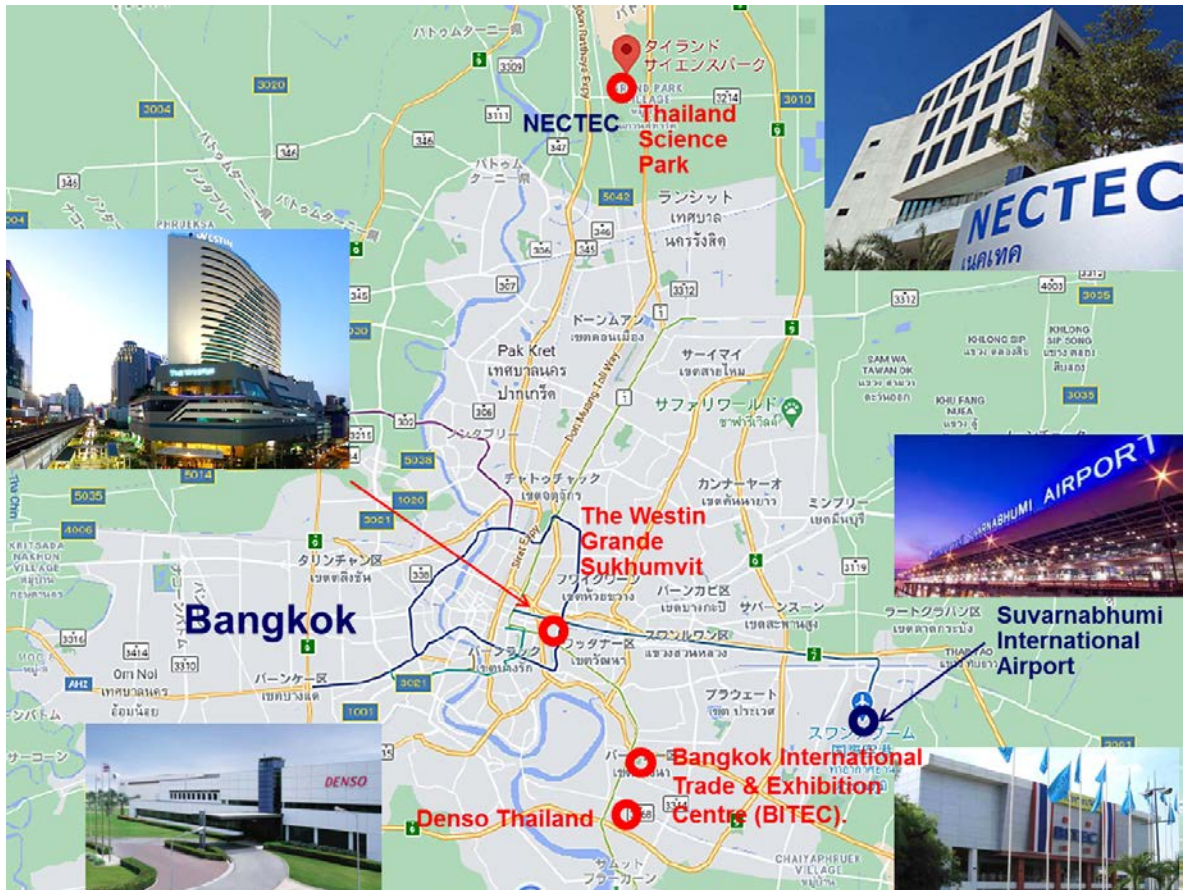


Label printer   Page printer   Laser marking   Windows software

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**The Westin Grande Sukhumvit**



**The Westin Grande Sukhumvit**





**Denso Thailand**



**Bangkok International Trade & Exhibition Centre (BITEC).**





2008.03.31  
Bangkok International  
Trade & Exhibition  
Centre (BITEC).



2008.03.31  
Bangkok International  
Trade & Exhibition  
Centre (BITEC).





# RFID Technology Overview

# RFID Applications in Japan

## Former Prime Minister Visits Kaiten-Sushi



Ikebukuro, Tokyo (Aug. 10, 2003)

## Prime Minister Visits Kaiten-Sushi

### Koizumi Cabinet Mail Magazine

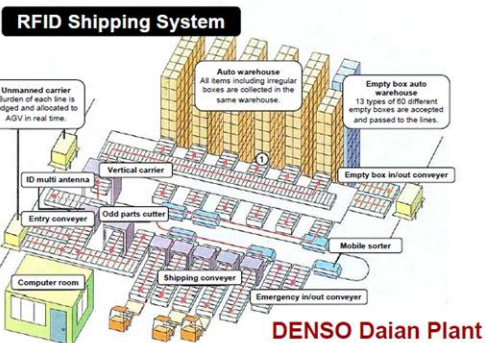
Koizumi Cabinet Mail Magazine No.110

===== Sep. 18, 2003

#### ●Regulatory reform is currently in progress.

I'm Junichiro Koizumi. This week, I'd like to talk about the regulatory reform. As some of you may know, I visited one of the Kaiten-sushi restaurants in Tokyo last month to see how the latest IT technology is introduced in the existing systems. In the restaurant, various kinds of sushi foods are placed on the plates rotating around the table counter. These plates are differently priced by the type of sushi. The technology used here is an RF tag, a 1mm square small semiconductor chip with an antenna embedded in each plate. The payment accounting is smoothly handled by reading the prices written in the tags. In this RF tag system, the data on different tags embedded in plates of different prices is easily collected with a specially designed device that is a size of cell phone and this is possible even for the plates that are piled up on top of the other. You are given the target information, such as how many plates you have consumed and the payment amount, just by moving the device closer to the plates.

## Auto Warehousing System (1)



DENSO Daian Plant

## Auto Warehousing System (2)



## Auto Warehousing System (3)

Write the product data (125kHz)

Tag

Read the the entry data (125kHz)

## Distribution Center (1)

An RF tag is put in each box during the item sorting process.





DENSO WAVE 1

## Characteristics of Automotive Industry and using Data Carriers

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Akira Shibata

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DENSO WAVE 2

## Business Globalization and Local Companies

### Automotive Industry in ASEAN

Business globalization will bring a big chance to Local companies(LC).

Production is difficult within one country in ASEAN (each nation has its own expertise).

Production based on each nation's expertise can cover wide areas.

**Reduction of logistics cost is essential.**

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DENSO WAVE 3

## Characteristics of Automotive Industry

T Company					
Dev.	Design	Mfg.	Sales	Service	Reuse/recycle

- Technological diversity extending to wide areas
- Localized administration to handle many parts
- Variety in company sizes

**Education** → Technology, standard, intellectual property, etc.

**High quality** → Zero defects, quality of products & transport, etc.

**KANBAN system** → Just-in-time, first-in first-out, etc.

**Continuing innovation** → KAIZEN (Improvement)

**Concurrent works** → Business group & cooperation

**Reduction of environmental loads**

D Company						A Company					
Dev.	Design	Mfg.	Sales	Service	Reuse/recycle	Dev.	Design	Mfg.	Sales	Service	Reuse/recycle

Intellectual property		Significance of company standard
Process standard		
Process		A
Development		C
Design		B
Expertise		A

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DENSO WAVE 4

## High Quality

**Policy: Any faults in the car may result in fatal injuries!**

- Cultivate corporate culture: Education is of primary importance. Zero defects, just-in-time, first-in first-out, KAIZEN
- Zero defects: Uniformity of performance at component level

Delicate spec. that cannot be put in the drawings shall also be observed.

- Inspections conforming to drawings + master samples
- Quality shall be established during the production process.

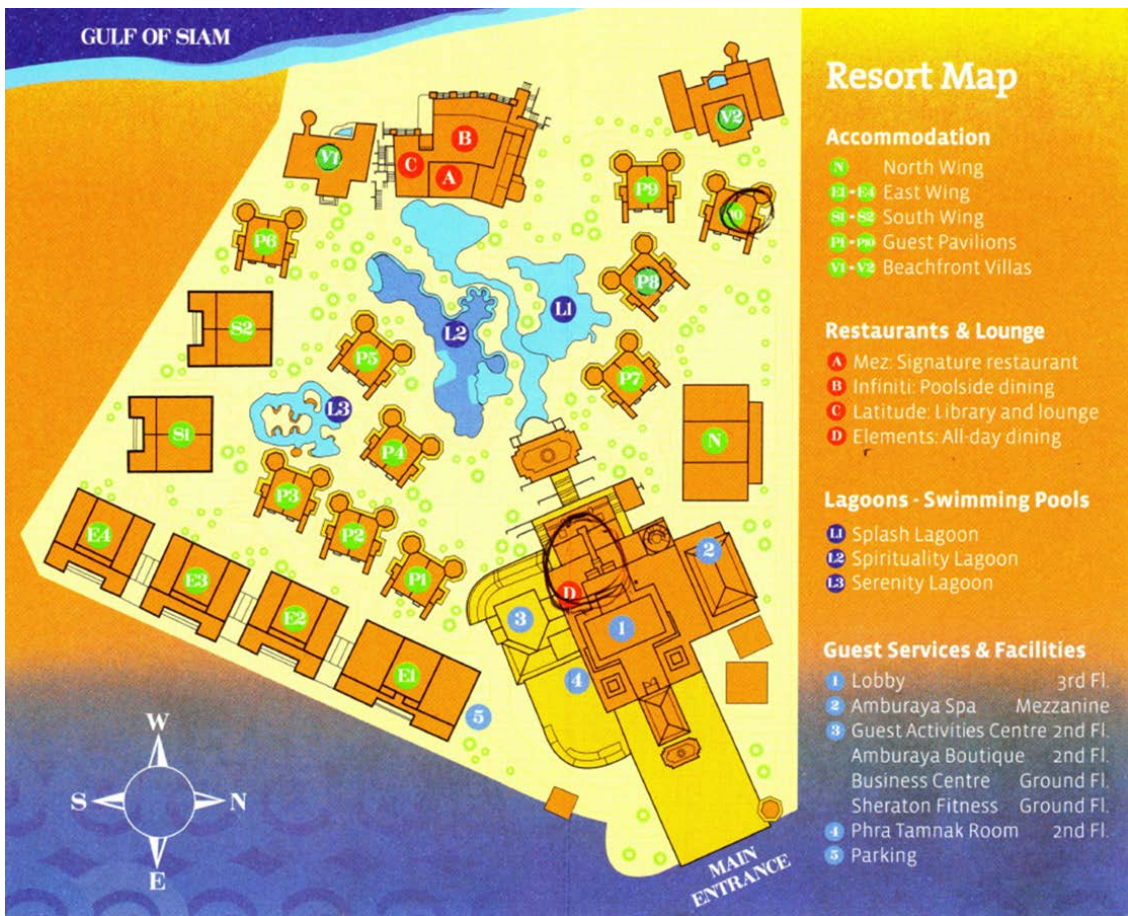
**High product quality in technology & Expertise required**

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**2008.03.29 Sheraton Pattaya Resort**







**King Power**

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ลิขสิทธิ์ ถูกคุ้มครองโดย  
พระราชบัญญัติลิขสิทธิ์ พ.ศ. 2543

การนำชื่อ สัญลักษณ์และเครื่องหมายการค้า  
อื่น ๆ มาใช้โดยไม่ได้รับอนุญาต  
โดยไม่ได้รับอนุญาตจากบริษัท  
ลิขสิทธิ์ที่ปรากฏบนแผนที่นี้  
จะถือว่าผิดกฎหมายและจะดำเนินคดี  
หากฝ่าฝืน กรุณาติดต่อ บริษัท King Power



# PATTAYA MAP









2008.03.29-03.30









